BOPP

OBEN OBEN OBEN OBEN OBEN OBEN OBEN OBEN OBEN OBEN

oben|Group

Transparent

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant (*)								
				Out.	Ins.	Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL	BRA
BaseFilm	BCm	Clear, two side heat sealable, one side medium hot slip, one side corona treated	Pasta packaging with automatic stacking	T	N	17, 20, 25, 30	√	√	-	-	-	-	-	-	-
	BCb	Clear, two side heat sealable, one side high COF, one side corona treated	Pet food packaging	T	N	17, 20	-	√	-	-	√	-	-	-	-
ClearFilm	FC	Clear, one side heat sealable, high transparency, optical brightener	Flowers packaging	T	N	30, 35, 40, 50	-	-	-	√	-	-	-	-	-
	FCH	Clear, one side heat sealable, high transparency, optical brightener	Flowers packaging	T	N	30, 35	-	√	-	-	-	-	-	-	-
FogFilm	SEf-TT	Clear, antifog, two side corona treated	Excellent anti-fog performance in cold applications	T	T	20, 25, 30, 35, 40	-	-	-	-	-	√	√	√	-
SealFilm	SC	Clear, two side heat sealable, one side corona treated	General use, flexible packaging	T	N	15, 17, 18, 20, 23, 24, 25, 30, 35, 38, 40, 50	√	√	√	√	√	√	√	√	-
	SCx	Clear, two side heat sealable, high wettability on corona treated side	Snack and candy packaging	T	N	25, 30	-	√	√	-	√	√	√	-	-
	SL	Clear, two side heat sealable, one side very low SIT, one side corona treated	Inner layer, high-speed packaging	T	N	17, 20, 23, 25, 30	-	√	-	-	√	√	√	√	-
	SA	Clear, two side heat sealable, one side ultra low SIT, one side corona treated	Inner layer, high-speed packaging	T	N	35	-	-	-	-	-	-	√	-	-
	SAz	Clear, two side heat sealable, one side ultra low SIT with high-seal integrity, one side corona treated	Inner layer, high-speed packaging	T	N	20, 25	-	-	-	-	-	-	√	-	-
SealFilmBio	SCe	Clear, oxobiodegradable, two side heat sealable, one side corona treated	Flexible oxo-biodegradable packaging	T	N	15, 20, 25	-	-	-	-	-	√	√	-	-
TapeFilm	TH	Plain, one side corona treated	Adhesive tapes	T	N	20, 22, 30, 40	√	√	-	-	-	-	√	-	-
PlainFilm	LH	Plain no sealable, one side corona treated	Outer layer, high-speed packaging	T	N	15, 20, 30, 35	√	√	√	√	√	√	-	√	-
	LHH-TT	Plain, high thermal resistance, two side corona treated.	-	T	T	20	-	-	-	-	-	-	-	√	-
	LH-TT	Plain non sealable, two side corona treated	Roll-fed labels	T	T	20	-	√	√	-	-	√	-	-	-

KEY:

Treatment:		
	N	Untreated
	M	Metallized
	T	Corona
	F	High energy

(*) For technical data sheets of films produced in Portugal and Poland, please contact the EU Sales team at saleseurope@obengroup.com

oben|Group

Matte

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant (*)								
				Out.	Ins.	Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL	BRA
MatteFilm	SD	Two side heat sealable, one side matte, one side corona treated	Flexible packaging	T	N	17, 20, 25, 30	√	√	√	-	√	√	√	√	-
	BD	Two side heat sealable, one side matte, corona treated on reverse side	Flexible packaging	T	N	17	-	√	-	-	√	-	-	-	-
	BDb	Two side heat sealable, one side high COF matte, one side corona treated	Pasta packaging with automatic stacking, Pet food	T	N	20	-	-	-	-	-	√	√	-	-
	LD	Non sealable, one side corona treated	Flexible packaging, stand up pouches	T	N	20	√	√	√	-	-	-	-	-	-
MatteFilmBio	SDe	Two side heat sealable, oxobiodegradable, one side matte, corona treated on reverse side	Flexible packaging	T	N	20	-	-	-	-	-	√	-	-	-

KEY:

Treatment:		
	N	Untreated
	M	Metallized
	T	Corona
	F	High energy

(*) For technical data sheets of films produced in Portugal and Poland, please contact the EU Sales team at saleseurope@obengroup.com

White and Cavitated

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant (*)								
				Out.	Ins.	Thickness (μm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL	BRA
PerlaFilm	PC	White cavitated, two side heat sealable, one side corona treated	High speed flexible packaging for ice cream, chocolates	T	N	25, 30, 35, 40	-	√	√	-	√	-	√	√	-
OpaqueFilm	OC	White highly cavitated, two side heat sealable, one side corona treated	Monolayer, high opacity, industrial food or ice cream and snacks packaging	T	N	30, 38, 40	-	-	√	-	-	-	-	-	-
WhiteFilm	WC	Full density white, two side heat sealable, one side corona treated	Flexible packaging with good seal strength	T	N	20, 30	-	-	√	-	-	-	√	-	-

KEY:

Treatment:		
	N	Untreated
	M	Metallized
	T	Corona
	F	High energy

(*) For technical data sheets of films produced in Portugal and Poland, please contact the EU Sales team at saleseurope@obengroup.com

Metallized

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant (*)								
				Out.	Ins.	Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL	BRA
MetalFilm	ML	Metallized, high barrier, heat sealable with very low SIT	Inner layer, high-speed packaging, food packaging	M	N	15, 17, 20, 25, 30	√	√	√	√	√	√	-	-	-
	MA	Metallized, high barrier, heat sealable with ultra low SIT	Inner layer, high-speed packaging, food packaging	M	N	15	-	-	√	-	-	-	-	-	-
	MC	Metallized, high barrier, heat sealable	Inner layer, high-speed packaging, food packaging	M	N	15, 17, 20, 25, 30	-	√	-	-	-	-	√	√	-
	MLH	Metallized, high barrier with high thermal resistance, heat sealable with very low SIT	Extrusion laminations, Inner layer, high-speed packaging, food packaging	M	N	15, 17, 18	-	-	-	-	√	√	-	-	-
MetalFilmBio	MLHe	Metallized, oxobiodegradable, high barrier with high thermal resistance, heat sealable with very low SIT	-	M	N	15, 17	-	-	-	-	√	√	-	-	-
MetalFilm+	NL	Metallized, very high barrier, heat sealable with very low SIT	Inner layer, high-speed packaging, food packaging	M	N	15, 17, 20	-	√	-	-	√	-	-	-	-
	NA	Metallized, very high barrier, heat sealable with ultra low SIT	Inner layer, high-speed packaging, food packaging	M	N	15	-	√	-	-	√	-	√	-	-
MetalFilm++	UA	Metallized, ultra high barrier, heat sealable with ultra low SIT	Inner layer, high-speed packaging, food packaging	M	N	17	-	-	-	-	√	-	-	-	-
	UH-MT	Metallized, ultra high barrier, one side corona treated	Middle layer in trilaminatoins, cold seal receptive, food packaging	M	T	17	-	√	-	-	-	-	-	-	-

KEY:

Treatment:		
	N	Untreated
	M	Metallized
	T	Corona
	F	High energy

(*) For technical data sheets of films produced in Portugal and Poland, please contact the EU Sales team at saleseurope@obengroup.com

Transparent

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant							
				Out.	Ins.	Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL
ClearFilm	CT	High flexibility and transparency, two side heat sealable, one side corona treated	Bread and pasta packaging, refrigerated food	T	N	16, 20, 25, 30, 35, 40, 45	-	√	-	-	-	-	√	-
	CTH	High flexibility, one side heat sealable and corona treated, one side non sealable	Lolipops packaging, grape bags, laminations with PE	T	N	20	-	√	-	-	-	-	-	-
FogFilm	CCf	Antifog, two side heat sealable, one side corona treated	Fresh fruits and vegetables packaging	T	N	35	-	-	-	-	-	-	√	-
RetortFilm	CR	Retort, one side heat sealable, one side corona treated	Retort pouches as tuna, beans, pet food and baby food. Packaging that undergoes sterilization processes in autoclaves	T	N	60, 70, 80, 100	-	√	-	-	-	-	-	-
SealFilm	CC	Two side heat sealable, one side corona treated	Bread, pasta, grains, general lamination and textiles packaging	T	N	17, 20, 25, 29, 30, 35, 38, 40, 45, 50, 56, 60	-	√	-	-	-	√	-	-
	CCH	One side heat sealable, one side corona treated	Laminations with sealable PP or PE	T	N	20, 25, 28, 30, 35, 40, 45, 50, 55, 60, 70, 75	-	-	-	-	-	-	√	-
	CCHj	Antistatic, one side heat sealable, one side corona treated	Laminations with PE for materials that require antistatic	T	N	25, 30	-	-	-	-	-	-	√	-
	CL	Two side heat sealable, one side very low SIT, one side corona treated	Packaging pasta, bread and grains	T	N	30, 60	-	√	-	-	-	-	-	-
	CLH	High transparency, one side heat sealable with very low SIT, one side high thermal resistance and corona treated	Packaging pasta, bread and grains	T	N	50, 55, 60	-	-	-	-	-	-	√	-
	CA	Two side heat sealable, one side corona treated, one side ultra low SIT	Lamination, very high speed packaging, seal through dust contaminants	T	N	25, 30, 75	-	√	-	-	-	√	-	-
PlainFilm	CH	Non sealable, one side corona treated	Lamination or yarn bags	T	N	25	-	√	-	-	-	-	-	-
	CHC	Non sealable, one side corona treated with high adhesiveness	Marshmallows, Laminations with Sealable CPP and PE	T	N	25	-	√	-	-	-	-	-	-
PeelFilm	CPz	Peelable, high seal strength, one side corona treated	Lidding	T	N	50	-	-	-	-	-	√	-	-

KEY:

Treatment:			
	N	Untreated	
	T	Corona	

Commercial Films Catalog
CAST

oben|Group

Metallized

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant								
				Out.	**Ins.**	**Thickness (µm)**	ARG	PER	ECU	COL	SLV	MEX	PRT	POL	
MetalFilm	CMC	Metallized high barrier, one side heat sealable	Coffee, fruit cake and snacks packaging	M	N	25, 30	-	√	-	-	-	-	-	-	

White

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant								
				Out.	**Ins.**	**Thickness (µm)**	ARG	PER	ECU	COL	SLV	MEX	PRT	POL	
WhiteFilm	CWC	White, two side heat sealable, one side corona treated	Chocolates, snacks	T	N	20, 25	-	√	-	-	-	√	-	-	
	CTW	White, high flexibility, two side heat sealable, one side corona treated	High performance aplications	T	N	40, 50	-	√	-	-	-	-	-	-	
	CWLH	White, one side corona treated with heat resistance, one side heat sealable with very low SIT	Sachets, snacks, stand up pouches	T	N	25, 28	-	√	-	-	-	-	-	-	
	CWAHj	Antistatic, white, one side corona treated with heat resistance, one side heat sealable with ultra low SIT	Powder sachets, snacks, stand up pouches	T	N	28	-	√	-	-	-	-	-	-	

KEY:

Treatment:		
	N	Untreated
	T	Corona

BOPE

Transparent

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant							
				Out.	Ins.	Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL
PlainFilm	HLH	Good stiffness and thermal resistance, one side corona treated	Snacks, nuts, fresh fruits and vegetables, frozen fruits, stand-up pouch for pets, super premium pet food	T	N	25	-	-	√	-	-	-	-	-

KEY:

Treatment:			
	N	Untreated
	T	Corona
	M	Metallized
	C	Copolyamide

Transparent

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant							
				Out.	Ins.	Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL
CoexFilm	ET-CN	Adhesive copolyester outside	High performance packaging lamination for hot-fill, retortable and aggressive liquids packaging	C	N	10, 12	-	√	-	-	-	-	-	-
SealFilm	EC-CT	Heat sealable copolyester outside, corona treated inside	Reverse printing for gusset sealing design pouches.	C	T	12, 15, 19, 23, 36	-	√	-	-	-	-	-	-
PlainFilm	ET-NN	Untreated on both sides	Industrial applications such as release layer, hot stamping or electrical and thermal insulation.	N	N	12, 23, 36, 50	-	√	-	√	-	-	-	-
	ET-NQ	Copolyester treated inside	Printing and lamination for flexible packaging	N	Q	10, 11, 12, 19, 23	-	√	-	√	-	-	-	-
	ETm-TN	Medium slip, corona treated outside	HFFS and high speed rotogravure processes.	T	N	12	-	√	-	√	-	-	-	-
	ET-TN	Corona treated outside	Printing and lamination for flexible packaging	T	N	11, 12	-	√	-	√	-	-	-	-
	ET-TQ	Corona treated outside, copolyester treated inside	Printing and lamination for flexible packaging. Thermal printing on outside	T	Q	12, 19, 23	-	√	-	√	-	-	-	-
	ET-NA	Acrylic treated inside	Retortable packaging lamination	N	A	12	-	√	-	√	-	-	-	-
	ET-TA	Corona treated outside, acrylic treated inside	Retortable packaging lamination	T	A	12	-	√	-	√	-	-	-	-
	ET-AA	Two side acrylic treated	Reverse prinitng and surface lacquer applications. Hot filling suitable.	A	A	12, 23	-	-	-	√	-	-	-	-
	ET-TR	Copolyester with high cross-linking rate and thermal resistance on one side, one side corona treated	Designed for use in high-performance and technically demanding packaging processes in the food industry.	T	R	10,12	-	√	-	√	-	-	-	-
MatteFilm	ETD-TA	Matte corona treated outside, acrylic treated inside	Stand-up pouch with matte finish. Hot filling suitable.	T	A	12	-	√	-	-	-	-	-	-
TwistFilm	ETk-TS	Twistable, corona treated outside, antistatic coating inside	Monolayer sweet wrapping, candies, pills, etc. Front printing option	T	S	18	-	√	-	-	-	-	-	-

Metallized

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant							
				Out.	Ins.	Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL
MetalFilm	EMa-MQ	Metallized outside, copolyester treated inside	Pouches for surface printing	M	Q	12	-	√	-	√	-	-	-	-
	EMk-MN	Metallized outside, twistable	Monolayer sweet wrapping, candies, tablets, single or double twist application.	M	N	18, 23	-	√	-	-	-	-	-	-
	EMq-MT	Very high adhesion metallized film outside, corona treated inside.	Triple lamination for hot filling	M	T	12	-	√	-	√	-	-	-	-
MetalFilm +	ENq-MT	High optical density metal deposition with very high adhesion outside, corona treated inside.	Triple lamination for hot filling and high barrier products	M	T	9, 12	-	√	-	√	-	-	-	-

KEY:

Treatment:		
	M	Metallized
	N	Untreated
	T	Corona
	A	Acrylic
	Q	Copolyester
	C	Coextruded Copolyester
	H	Hybrid
	R	Highly Crosslinked Copolyester
	B	High Adherence Acrylic
	S	Antistatic

BOPA

OBEN OBEN OBEN OBEN OBEN OBEN OBEN OBEN OBEN OBEN OBEN OBEN

oben|Group

Commercial Films Catalog
BOPA

Transparent

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant							
				Out.	Ins.	Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL
PlainFilm	AT	One side corona treated	Frozen foods, dairy products, vacuum packaging, lids for plastic trays	T	N	12, 13, 15, 20, 25	-	√	-	-	-	-	-	-
	AT-TT	Two side corona treated	Stand-up pouches (liquids), bag in box, medical applications	T	T	12, 15, 25	-	√	-	-	-	-	-	-
	ATr	Retortable, one side corona treated	-	T	N	15	-	√	-	-	-	-	-	-
	ATr-TT	Retortable, two side corona treated	Tuna Fish pouches, prepared food, pet food (with moisture)	T	T	15	-	√	-	-	-	-	-	-
	ATg	High scratch resistance, one side corona treated	Thermolamination with cardboard for soft covers of books	T	N	12	-	√	-	-	-	-	-	-
	ATx	High slip level, one side corona treated	Low COF for VFFS packaging	T	N	15	-	√	-	-	-	-	-	-

KEY:

Treatment:		
	N	Untreated
	T	Corona
	M	Metallized
	C	Copolyamide

Metallized

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant							
				Out.	Ins.	Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL
MetalFilm	AM-MN	Metallized, high oxygen barrier, one side corona treated	Helium balloons, flexible packaging	M	N	10, 12	-	√	-	-	-	-	-	-

KEY:

Treatment:			
	N	Untreated
	T	Corona
	M	Metallized
	C	Copolyamide

COATING

OBEN OBEN OBEN OBEN OBEN OBEN OBEN OBEN

oben|Group

Films and Paper

Family	Code of film type	Description of film	Application	Code of treatment Out.	Code of treatment Ins.	Standard product Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL
ThermalFilm	RH-TV	Glossy BOPP film, corona outside, EVA coating inside	Graphic industry, glossy finish	T	V	15-10	-	√	-	-	-	-	-	-
	RD-TV	Matte BOPP film, EVA coating inside, corona outside	Graphic industry, matte finish	T	V	12-06, 15-13, 15-10	-	√	-	-	-	-	-	-
	REM-QV	Metallized BOPET film encapsulated on EVA coating, copolyester treated outside	Graphic industry, metallic finish	Q	V	12-10	-	√	-	-	-	-	-	-
PolyMetalFilm	RM-YL	Metallized BOPP film encapsulated on LDPE with corona treatment, very low SIT on one side	Snacks with gas flush, longer shelf life	Y	L	17-10	-	√	-	-	-	-	-	-
	REM-QY	Metallized BOPET film encapsulated with treated LDPE, Copolyester treated outside	Industrial applications of thermal insulation. Thermal lamination with PE foam or bubble sheets	Q	Y	12-10	-	√	-	-	-	-	-	-
PolyPaper	RP-NE	White coated paper, Heat sealable LDPE coating inside		N	E	40-20, 50-20	-	√	-	-	-	-	-	-
	RPL-NE	Machine Glassed paper, Heat sealable LDPE coating inside	Sugar sachets, salt, sandwich wrapping and various packaging papers requiring certain barrier to fats	N	E	40 - 10	-	√	-	-	-	-	-	-
	RPK-NE	Natural kraft paper, Heat sealable LDPE coating inside		N	E	40-15	-	√	-	-	-	-	-	-
	RPK-NB	Natural kraft paper, Heat sealable Biopolymer coating inside		N	B	40-15, 40-20	-	√	-	-	-	-	-	-
	RPG-NE	Machine Glassed paper, Heat sealable LDPE coating inside		N	E	40-10	-	√	-	-	-	-	-	-

KEY:

Treatment:

N	Untreated
T	Corona
V	EVA Treated
E	LDPE
Y	Treated LDPE
Q	Copolyester

Coating:

V	EVA with Corona treatment
Y	Corona treated LDPE
E	LDPE
B	Biopolymer